



# INSTALLATION INSTRUCTIONS FOR UNION TYPE 784

UNION TYPE 784 FOR CONNECTING CONDUITS TO ENCLOSURES OR CONDUITS TO EACH OTHER IN EXPLOSIVE ATMOSPHERES.

INCORPORATING EU DECLARATION OF CONFORMITY TO DIRECTIVE 2014/34/EU AND UK STATUTORY REQUIREMENTS SI 2016 No. 1107 (AS AMENDED)



## TECHNICAL DATA

ADAPTOR TYPE : 784  
 INGRESS PROTECTION : IP66  
 PROCESS CONTROL SYSTEM : ISO 9001 - 2008  
 : ISO/IEC 80079-34:2011

## EXPLOSIVE ATMOSPHERES CLASSIFICATION

ATEX CERTIFICATION No : CML 25ATEX1170X  
 ATEX CERTIFICATION CODE : II 2G 1D Ex db IIC Gb, Ex eb IIC Gb, Ex ta IIIC Da  
 : IM2 Ex db I Mb / Ex eb I Mb

UKEX CERTIFICATION No : CML 21UKEX1242U  
 UKEX CERTIFICATION CODE : II 2G 1D Ex db IIC Gb, Ex eb IIC Gb, Ex ta IIIC Da  
 : IM2 Ex db I Mb / Ex eb I Mb

IECEX CERTIFICATION No : IECEX CML 25.0056X  
 IECEX CERTIFICATION CODE : Ex db IIC Gb, Ex eb IIC Gb, Ex db I Mb, Ex eb I Mb, Ex ta IIIC Da  
 cCSAus CERTIFICATION No : 1055233  
 CODE OF PROTECTION : Class I, Div 1 & 2, Groups A,B,C,D ; Enclosure type 4X : Class I, Zone 1, AEx de II ; Ex de II

## INSTALLATION INSTRUCTIONS

- Installation should only be performed by a competent person using the correct tools. Spanners should be used for tightening. Read all instructions before beginning installation.
- The interface between a cable entry device and its associated enclosure / cable entry will require additional sealing to achieve ingress protection (IP) ratings higher than IP54. The minimum protection level is IP54 for explosive gas atmospheres and IP6X for explosive dust atmospheres. Parallel threads (and tapered threads when using a non-threaded entry) require a CMP sealing washer or integral O-ring face seal (where available) to maintain IP66, 67 and 68 (when applicable). It is the installer's responsibility to ensure the IP rating is maintained at the interface.  
 Note: When fitted to a threaded entry, all tapered threads will automatically provide an ingress protection rating of IP66.
- A CMP earth tag should be used when it is necessary to provide an earth bond connection. CMP earth tags have been independently tested to comply with Category B rating specified in IEC 62444 (there are no ratings stated in IEC 60079-0). Ratings are shown in the associated table. CMP earth tags slip over the cable gland or accessory entry thread from inside/outside the enclosure and must be secured with a locknut (if fitted internally).

CMP Earth Tag Size	Short Circuit Ratings Symmetrical Fault Current (kA) for 1 second
20	3.06
25	4.06
32	5.40
40	7.20
50	10.40
63	10.40
75	10.40

## SPECIAL CONDITIONS FOR SAFE USE

- Only one union is to be used with any single cable entry on the associated equipment.

## ACCESSORIES

The following accessories are available from CMP Products, as optional extras, to assist with fixing, sealing and earthing :-  
 Locknut | Earth Tag | Serrated Washer | Entry Thread (I.P.) Sealing Washer

CMP Products Limited on its sole responsibility declares that the equipment referred to herein conforms to the requirements of the ATEX Directive 2014/34/EU and UK statutory requirements SI 2016 No. 1107 (as amended). This is shown in the following harmonised/designated standards;

EN IEC 60079-0:2018, EN 60079-1:2014, EN IEC 60079-7:2015 + A1:2018, EN 60079-31:2014

Malcolm Webber - Product Engineering Manager - (Authorised Person)  
 CMP Products Limited, Cramlington, NE23 1WH, UK

EU Economic Operator: CMP Products Germany GmbH. Address: Lukasstraße 25a, 52070 Aachen  
 17th March 2020

CE 2776 Notified Body: CML B.V., Koopvaardijweg 32, 4906CV Oosterhout, The Netherlands

UK CA 2503 Approved Body: Eurofins E&E CML Limited, Newport Business Park, New Port Road, Ellesmere Port, CH65 4LZ

## Product Selection Table

Ordering Reference (Brass, Metric)	METRIC			NPT				Bore Diameter 'C'	Max Protusion Length 'D'	Max Overhang Length 'F'	Across Flats Hex 'G'	Across Corners Ø 'G'	Installation Torque (Nm)
	Male Forward Thread Size 'A'	Minimum Thread Length 'E'	Female Rear Thread Size 'B'	Ordering Reference (Brass, NPT)	Male Forward NPT Thread Size 'A'	Minimum NPT Thread Length 'E' (in)	Female Rear Thread Size 'B'						
784DM2M2	M20 X 1.5	15.0	M20 X 1.5	784DT1T1	1/2"	0.79	1/2"	14.3	60.6	55.8	46.0	50.6	7
784DM3M3	M25 X 1.5	15.0	M25 X 1.5	784DT2T2	3/4"	0.80	3/4"	20.1	65.9	61.2	50.0	55.0	10
784DM4M4	M32 X 1.5	15.0	M32 X 1.5	784DT3T3	1"	0.98	1"	26.4	69.3	69.7	60.0	66.0	15
784DM5M5	M40 X 1.5	15.0	M40 X 1.5	784DT4T4	1-1/4"	1.01	1-1/4"	32.6	74.9	76.4	65.0	71.5	25
784DM6M6	M50 X 1.5	15.0	M50 X 1.5	784DT5T5	1-1/2"	1.03	1-1/2"	43.0	93.5	87.9	75.0	82.5	30
784DM7M7	M63 X 1.5	15.0	M63 X 1.5	784DT6T6	2"	1.06	2"	53.0	102.7	102.8	90.2	99.2	45

All dimensions shown are in millimetres unless otherwise stated

For material options please add the following suffix to the Ordering Reference; Brass (no suffix required), Nickel Plated Brass "5", 316 Grade Stainless Steel "4", Copper Free Aluminium "1"

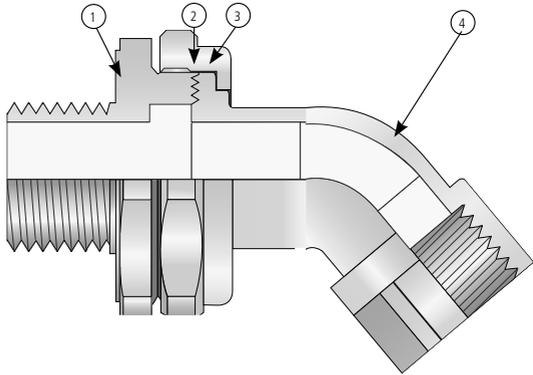
F1487		
Certificate	Revision	Date
IFS	7	07/25
ATEX / IECEX	2	04/19
UKEX	0	04/21



Glasshouse Street • St. Peters • Newcastle upon Tyne • NE6 1BS  
 Tel: +44 191 265 7411 • Fax: +44 1670 715 464  
 E-Mail: customerservices@cmp-products.co.uk • Web: www.cmp-products.com

# INSTALLATION INSTRUCTIONS FOR CMP UNION TYPES 784

- 1. Entry Item
- 2. Serrated Flamepath
- 3. Nut
- 4. 45° Conduit Connector

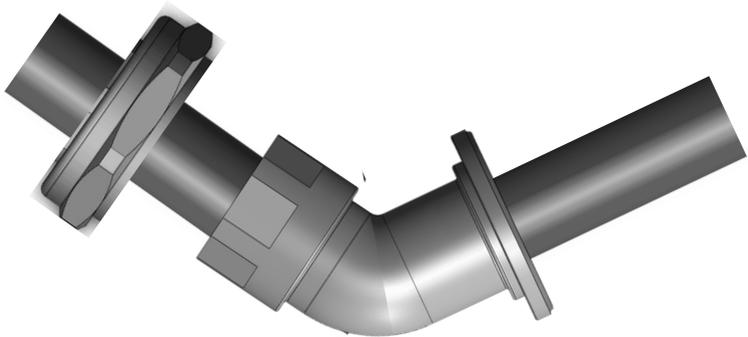


## PLEASE READ ALL INSTRUCTIONS CAREFULLY BEFORE BEGINNING THE INSTALLATION

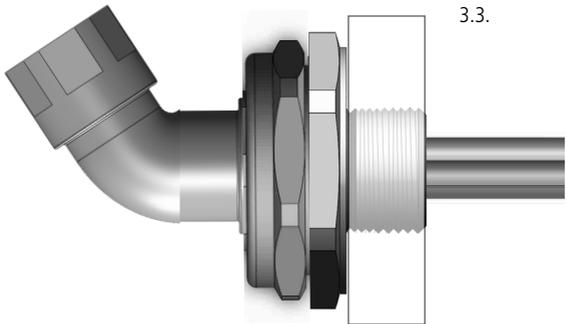
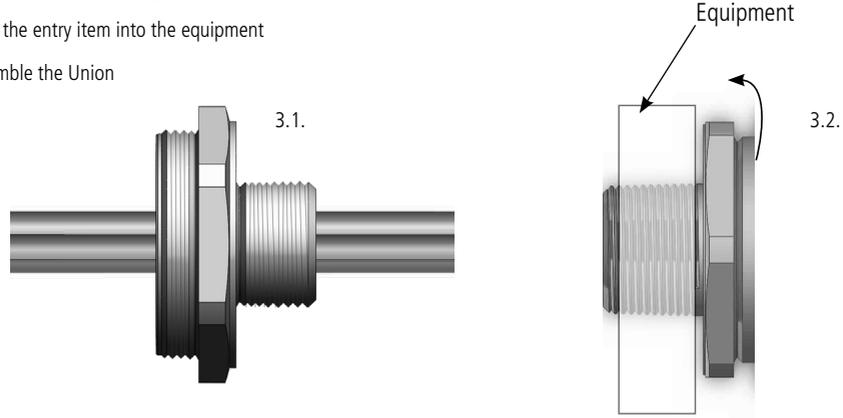
1. Prepare the cable by removing the outer sheath if necessary.



2. Unscrew the Nut (3) and the Conduit connector (4) and pass down the cable/cores



- 3.1. Feed the cables/cores through the Entry Item
- 3.2. Tighten the entry item into the equipment
- 3.3. Reassemble the Union



5. Tighten the Conduit Connector (4) onto the conduit to complete the installation.

